

12.20-3

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TUBE WELDING LINE**technical Details:**

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|-----------------------|----------------------------|
| manufacturer | SEUTHE |
| type | RS 90/4,0 |
| year of construction | 2019 |
| strip width | 40 - 280 mm |
| strip thickness | 0,80 – 4,00 mm |
| round tubes: tube – Ø | 16,0 – 88,9 mm |
| square tubes | 15 x 15 – 70 x 70 mm |
| rectangular tube | 35 x 15 – 85 x 35 mm |
| wall thickness | 0,80 – 4,00 mm |
| tensile strength | max. 480 N/mm ² |
| production speed | max. 150 m/min. |
| working direction | right ⇒ left |

the line consists of:

- strip preparation plant
- strip accumulator
- profiling machine
- HF welding machine, manufacturer THERMATOOL 350 kW
- calibrating unit
- saw
- operating tools
- emulsion plant
- packaging equipment, manufacturer MAR

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All technical data are based on suppliers information and therefore without obligation for us.
The machines are subject to prior sale; this offer is subject to our General terms and Conditions.

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- power strapping machine, manufacturer SIGNODE model M 22
- weld seam tester manufacturer PRÜFTECHNIK model Eddycheck LAB 2
- weighing station
- electric
voltage 3 x 400 V ± 10 %, 50 Hz ± 2 %
control voltage 24 V DC
solenoid valve voltage 24 V DC
- pneumatic
- hydraulic